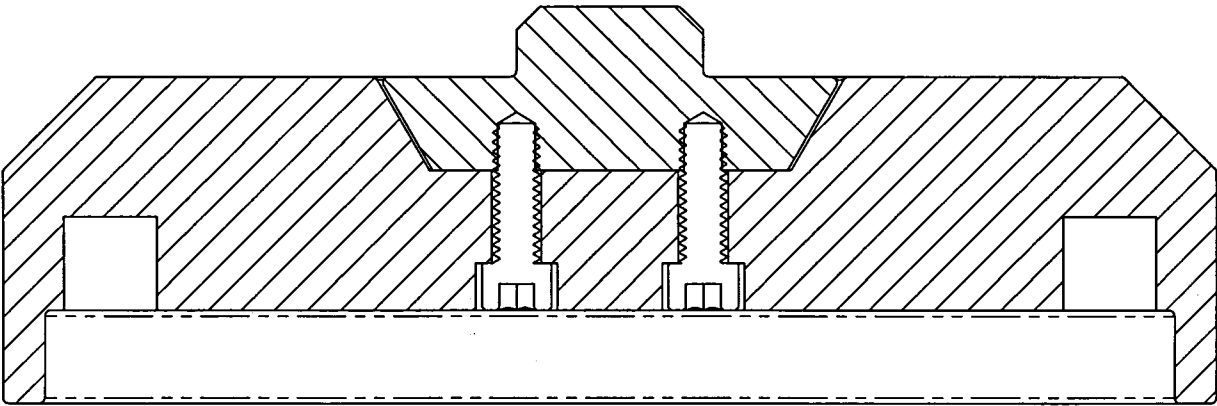
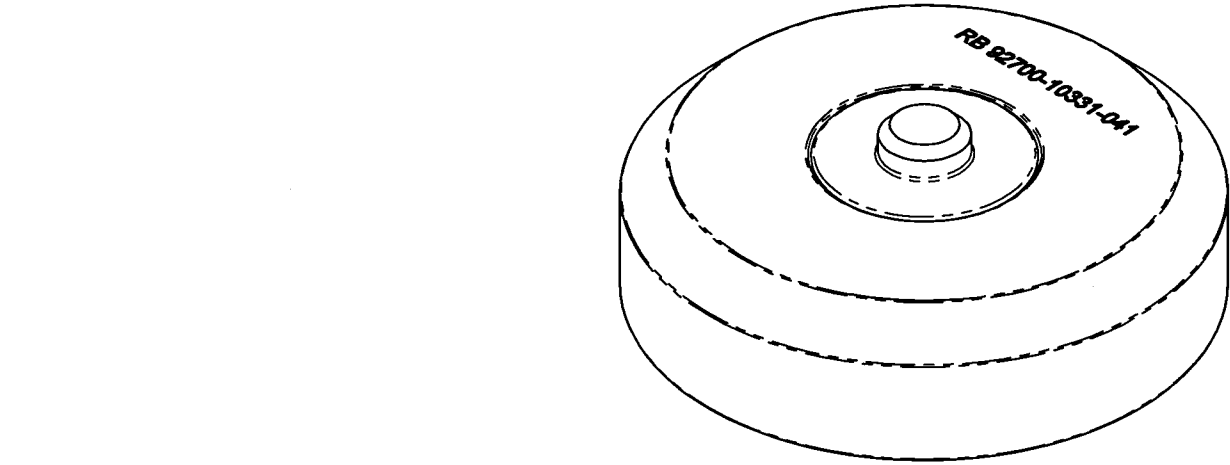
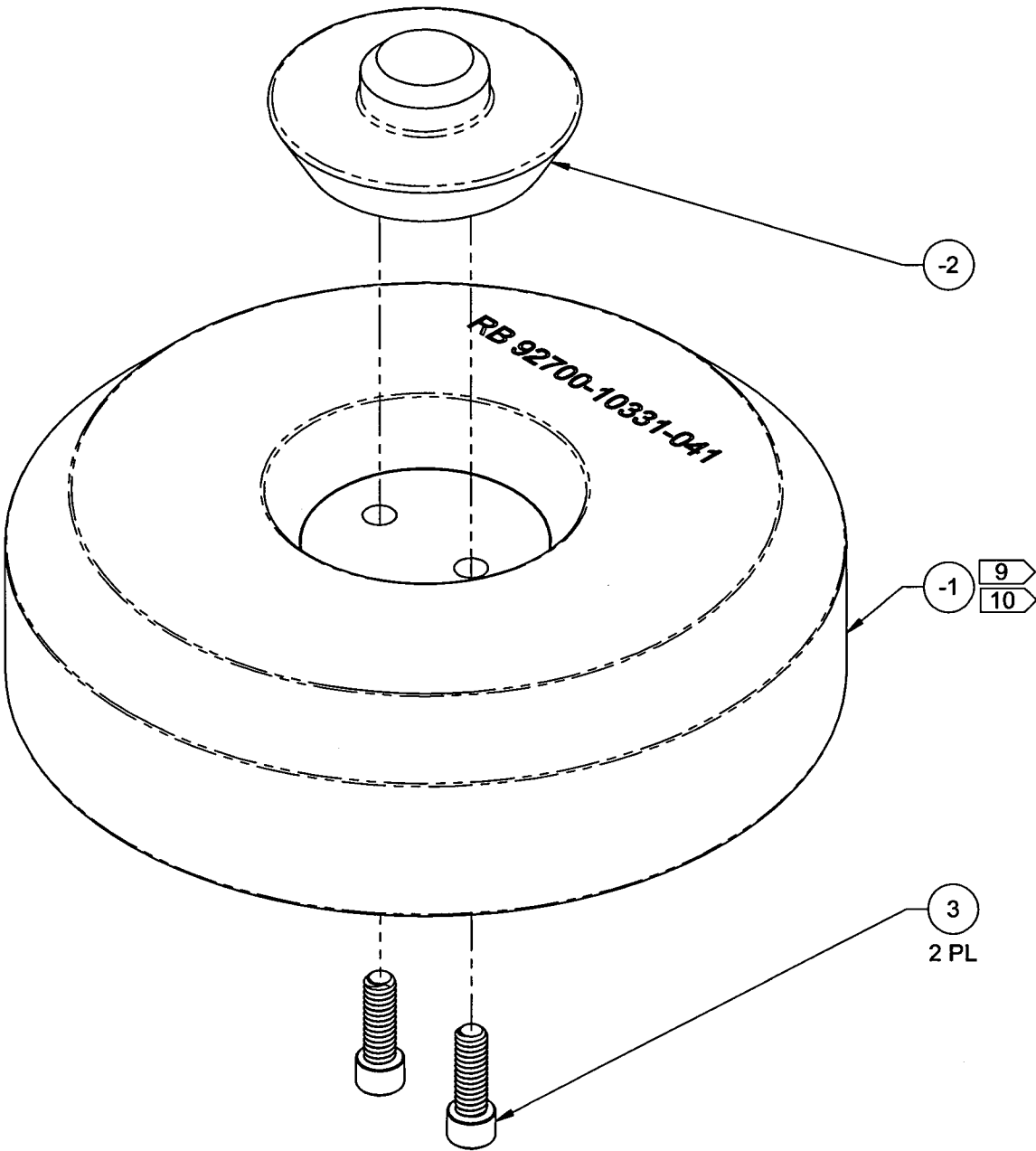


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10331-041-1	BASE
-2	1	RB 92700-10331-041-2	END CAP
3	2	McMaster#92196A540 OR EQUIV	SS SOCKET HEAD SCREW 1/4"-20 x 3/4" LG.



RB 92700-10331-041 M/R SHAFT THREAD PROTECTOR

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEMS 3 THEN ASSEMBLE WITH ITEM -2 AND REMOVE EXCESS
 - 10) INSTALL ITEMS 3 HAND TIGHT
 - 11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-638	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	JFS	RB 92700-10331-041	SHEET 1 OF 3
APPROVED	VH	TITLE	SCALE
DATE 9/10/2018		M/R SHAFT THREAD PROTECTOR	NTS
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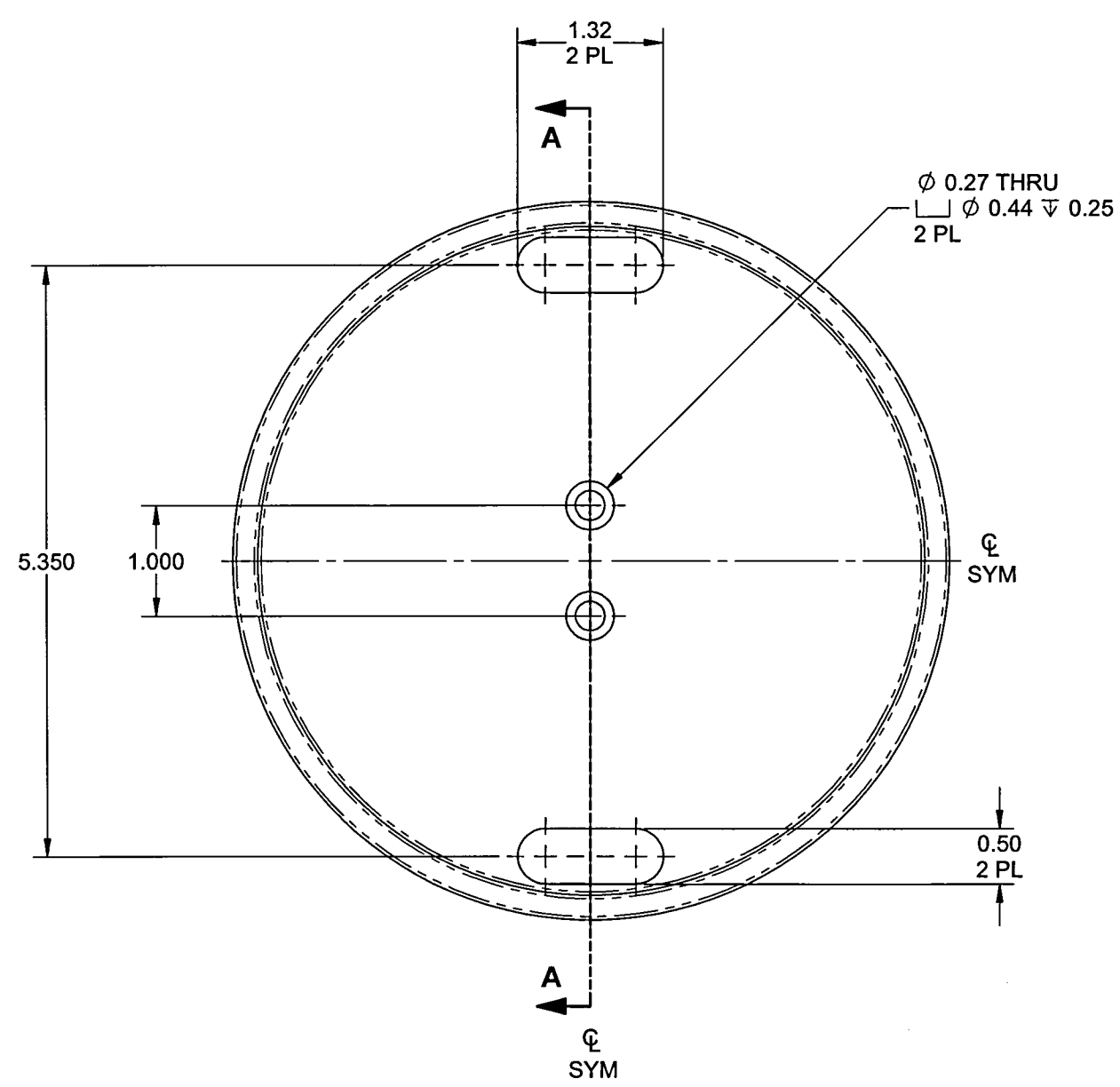
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D

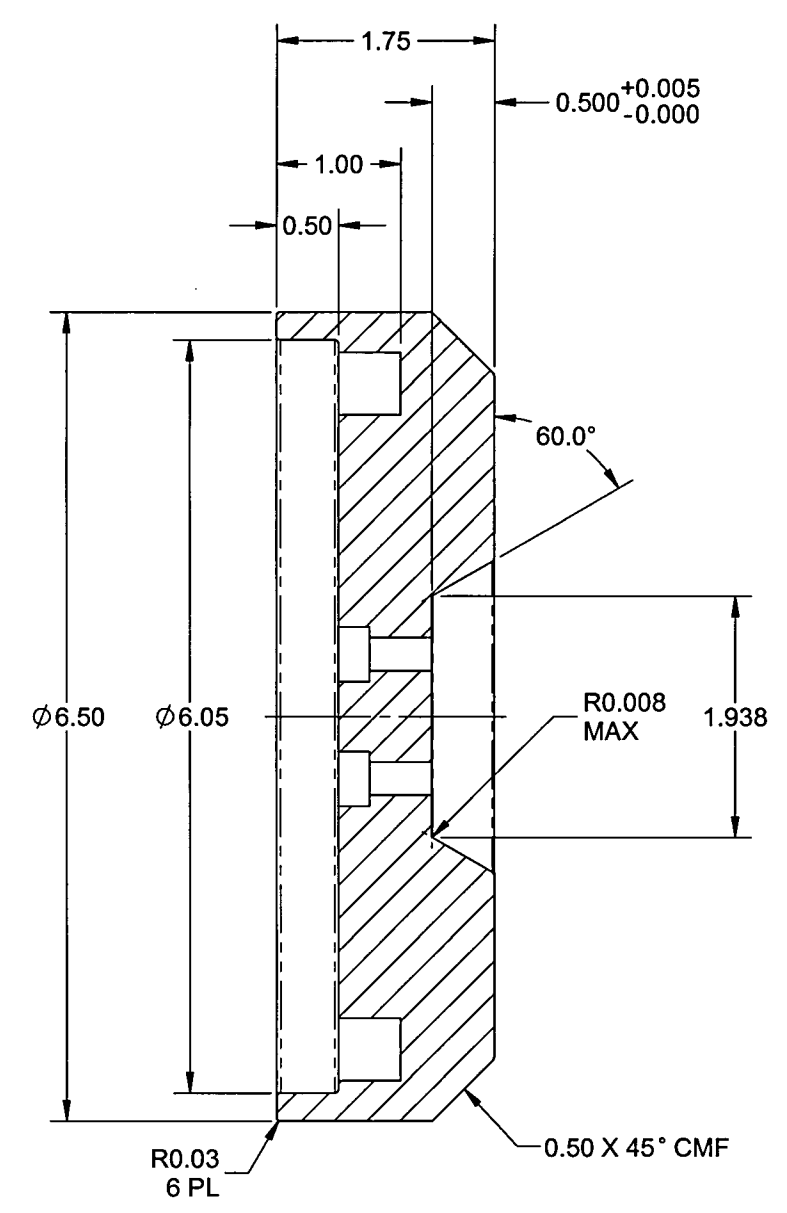
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B

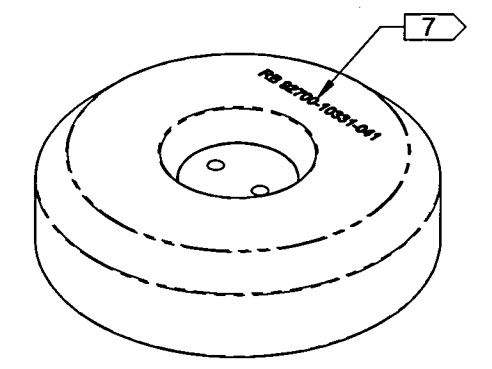
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RB 92700-10331-041-1 BASE

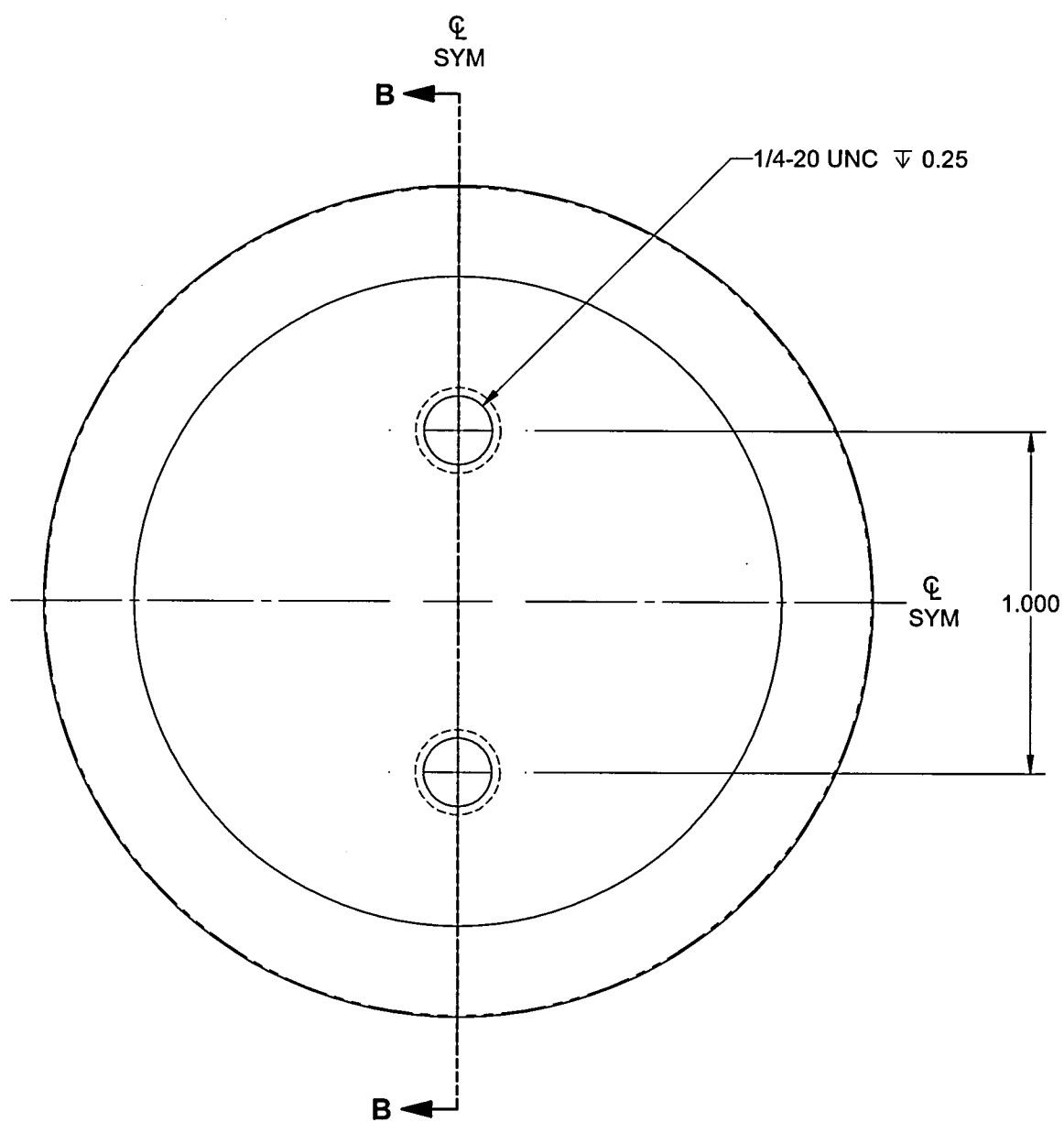


SECTION A-A

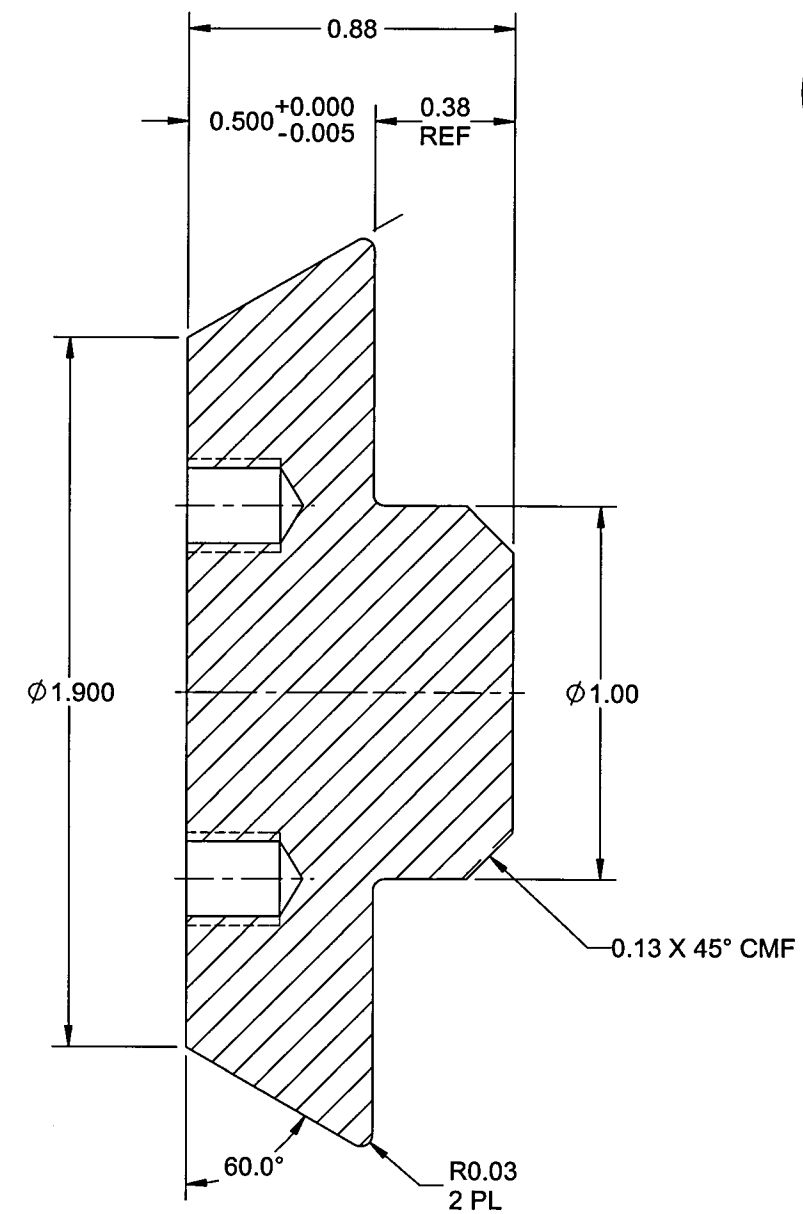


- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = \pm 0.1" / \pm 1°
X.XX = \pm 0.01" / \pm 0.5°
X.XXX = \pm 0.005" / \pm 0.1°
X.XXXX = \pm 0.0005" / \pm 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = \pm 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

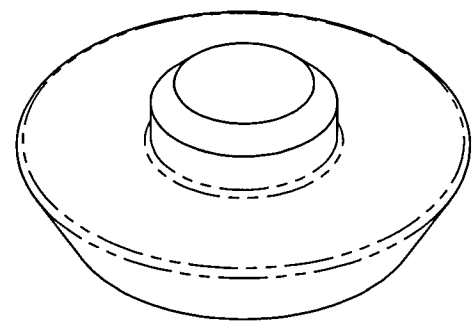
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	JFS	RB 92700-10331-041	SHEET 2 OF 3
APPROVED	VM	TITLE	SCALE
DATE 9/10/2018		M/R SHAFT THREAD PROTECTOR	NTS
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RB 92700-10331-041-2 END CAP



SECTION B-B



- NOTES:**
- 1) MATERIAL: 17-4PH-H900 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	JFS	RB 92700-10331-041	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 9/10/2018		M/R SHAFT THREAD PROTECTOR	NTS
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